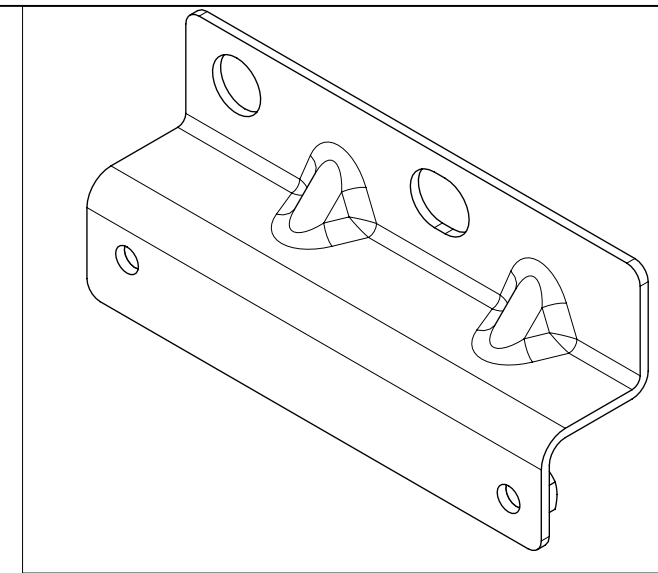
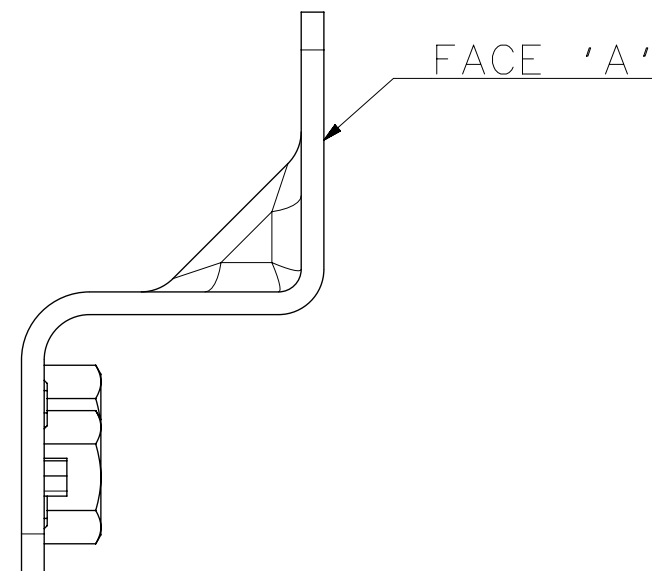
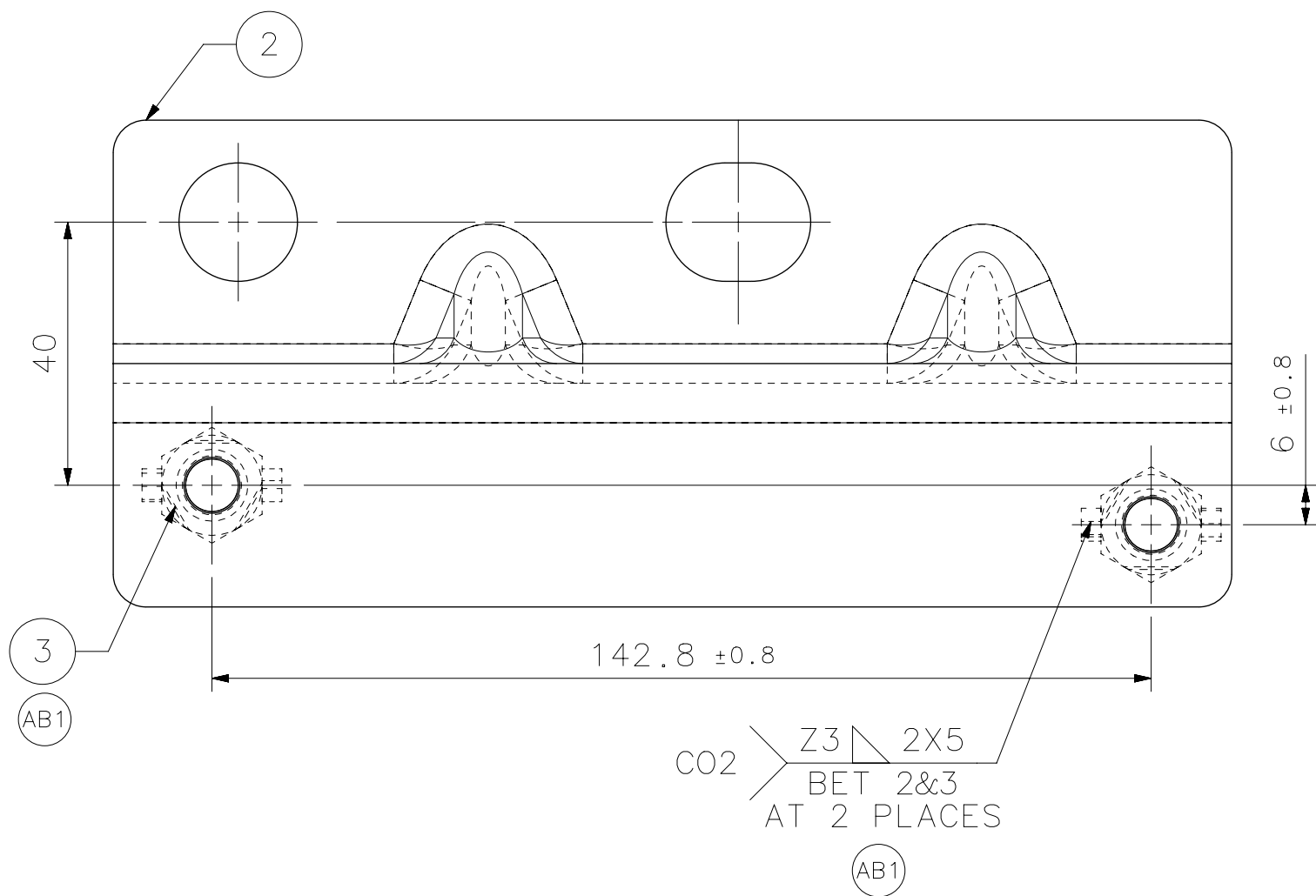


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WELDING TABLE :

| WELDING BETWEEN | WELDING LENGTH |
|-----------------|----------------|
|                 | Z3             |
| 1&2             | 20             |
| 2&3             | 20             |
| TOTAL           | 20             |

TOTAL WELDING LENGTH = 20mm.

NOTES: -

1. THE IGES/IDEAS GENERATED MATHEMATICAL DATA IS MASTER FOR THE PART.
2. NON DIMENSION PART INFORMATION SHOWN ON THE DRAWING IS FOR REFERENCE ONLY.
3. ALL UNSPECIFIED RADII SHOULD BE ONE METAL THICKNESS.
4. PART MUST BE FREE FROM FRACTURE, FLASH & SHARP EDGES AND ANY SURFACE IMPERFECTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.
5. PART MUST BE FREE FROM STRETCHING, SCORING MARKS & WRINKLES.
6. CO<sub>2</sub> WELDING AS PER M&M STD FE-G-00-0600.
7. FACE 'A' OF SR NO. 2 IS FREE FROM WELD SPATTER.
8. PINK PRIMING AS PER M&M STD FE-G-00-0605 (REV 02) PROCEDURE II ON THE COMPLETE WELDED ASSEMBLY INCLUDING NUT.

|        |              |                           |     |                         |                                              |          |          |
|--------|--------------|---------------------------|-----|-------------------------|----------------------------------------------|----------|----------|
| 3      | SF0308008    | NUT HX WLD M8X1.25X8X8    | 2   |                         | STEEL                                        | 0.01     | 0.02     |
| 2      | 007660395C01 | BRACKET TOOLBOX MOUNTING  | 1   | Not Serviced Separately | MFD11D 3mm THK. AS PER M&M STD FE-G-00-0689. | 0.41     | 0.41     |
| 1      | SF0301009    | NUT HEX M8X1.25XX6.5X8XZN | 2   |                         | STEEL                                        | 0.01     | 0.02     |
| S. NO. | PART NUMBER  | DESCRIPTION               | QTY | SERVICEABILITY          | MATERIAL                                     | WGT/PART | WGT/ASSY |

|                                            |                                         |                                                                                                                                                                             |                    |                                                                                       |               |                          |                               |  |               |
|--------------------------------------------|-----------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|---------------------------------------------------------------------------------------|---------------|--------------------------|-------------------------------|--|---------------|
| UNSPECIFIED TOLERANCES FOR PART            |                                         | SURFACE FINISH SYMBOLS:ISO-1302                                                                                                                                             |                    |  |               | MAHINDRA & MAHINDRA LTD. |                               |  |               |
| FORMING TO FORMING                         | UPTO 500 ±0.5<br>ABOVE 500 ±0.8         | WELDING SYMBOLS:IS813                                                                                                                                                       |                    |                                                                                       |               | FARM DIVISION, INDIA     |                               |  |               |
| CD BETWEEN HOLES                           | IN ONE PLANE ±0.2<br>IN DIFF PLANES±0.5 | REMOVE ALL SHARP CORNERS & BURRS                                                                                                                                            |                    |                                                                                       |               |                          |                               |  |               |
| FORM TO PIERCE                             | ±0.5                                    | DO NOT SCALE<br>ALL DIMENSIONS ARE IN mm                                                                                                                                    | <SC> COUNT : 0     | NAME                                                                                  |               | DATE                     | PROJECT CODE: ARJUN           |  |               |
| HOLE SIZES                                 | +0.2/-0                                 |                                                                                                                                                                             | <CC> COUNT▽: 0     | DSNR                                                                                  | KRK           | 22-02-2023               | ER NUMBER: ER23C0000252       |  |               |
| SLOT SIZES                                 | ±0.8                                    |                                                                                                                                                                             | WEIGHT(kg) : 0.43  | CHKR                                                                                  | NSP           | 22-02-2023               | DESCRIPTION :                 |  |               |
| FLANGE WIDTH                               | +1.0/-0.7                               |                                                                                                                                                                             | S/F AREA(cm²): 413 | APPR                                                                                  | KDS           | 22-02-2023               | BRACKET ASSY TOOLBOX MOUNTING |  |               |
| JOGGLE DEPTH                               | +0.3/0                                  |                                                                                                                                                                             | MATERIAL:          |                                                                                       |               |                          | PART NUMBER :                 |  | CL:           |
| UNSPECIFIED TOLERANCES FOR PART & ASSEMBLY |                                         |                                                                                                                                                                             | REFER BOM          |                                                                                       |               |                          | 007660396C11                  |  | AB            |
| GENERAL TOLERANCES                         | UP TO 300 ±0.8<br>ABOVE 300 ±1.0        |   |                    |                                                                                       | DWG.SIZE : A3 |                          | SCALE : 1:1                   |  | SHEET: 1 OF 1 |
| ANGULAR TOLERANCE                          | ±1°                                     |                                                                                                                                                                             |                    |                                                                                       |               |                          |                               |  |               |

|              |     |     |                                                                |     |     |     |          |
|--------------|-----|-----|----------------------------------------------------------------|-----|-----|-----|----------|
| ER24C0000032 | AB  | --  | 1. SR. NO. 1 DELETED & SR. NO. 3 ADDED & WELDING TABLE UPDATED | KRK | NSP | KDS | 03-06-24 |
| ER23C0000252 | AA  | --  | 1. PRIMING NOTE UPDATED                                        | KRK | NSP | KDS | 24-05-23 |
| ER/ECN NO    | C/L | LOC | REVISIONS                                                      | DSR | CKR | APR | DATE     |

BREAK SHARP CORNERS MAY BE EITHER CHAMFER OR RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

CHECK DRAWING WITH LATEST CHANGE No

DO NOT CHANGE MANUALLY

COMPUTER GENERATED DRAWING